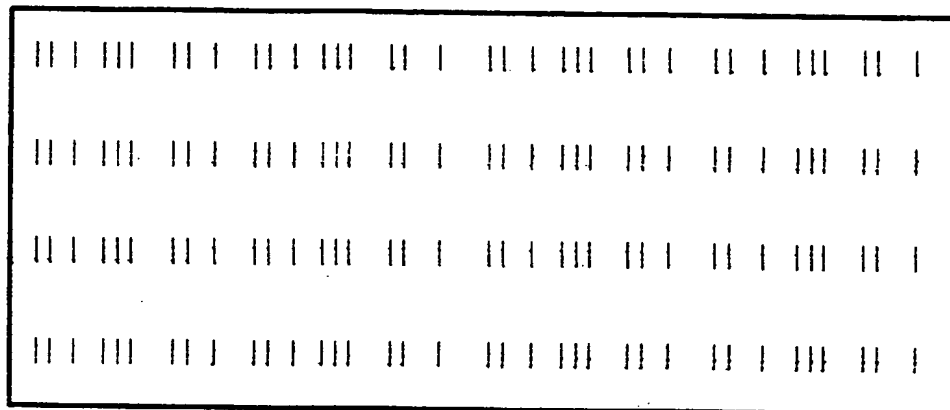
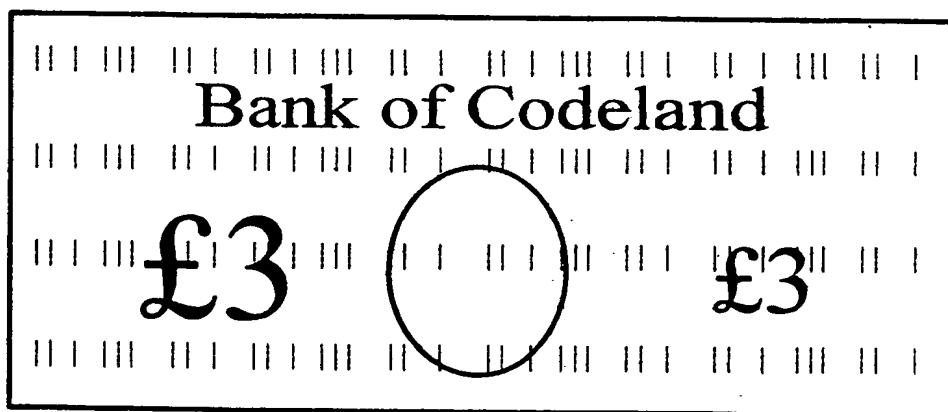


$\frac{1}{4}$ 

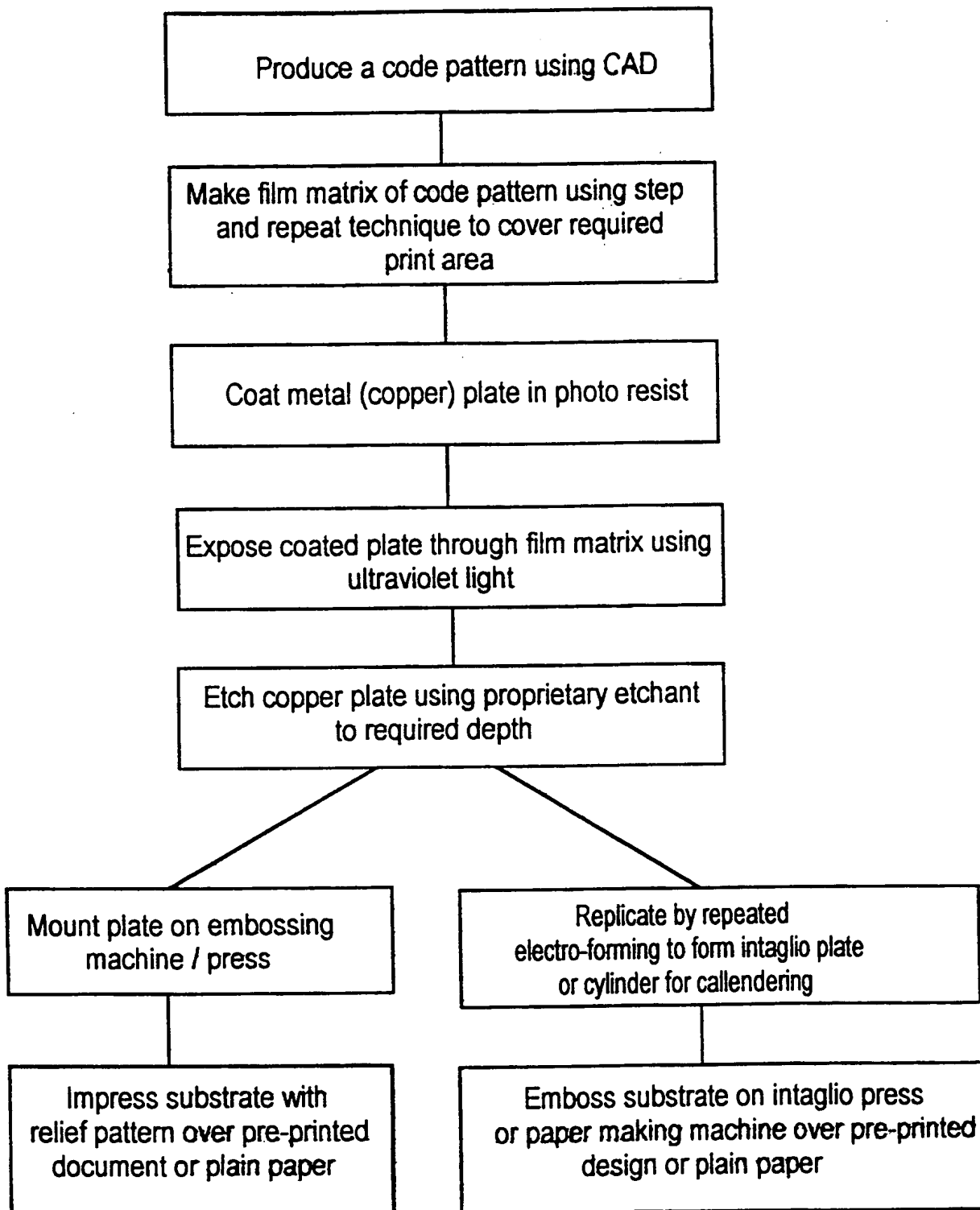
Substrate embossed with barcode

Fig. 1

Banknote image printed over coding

Fig. 2

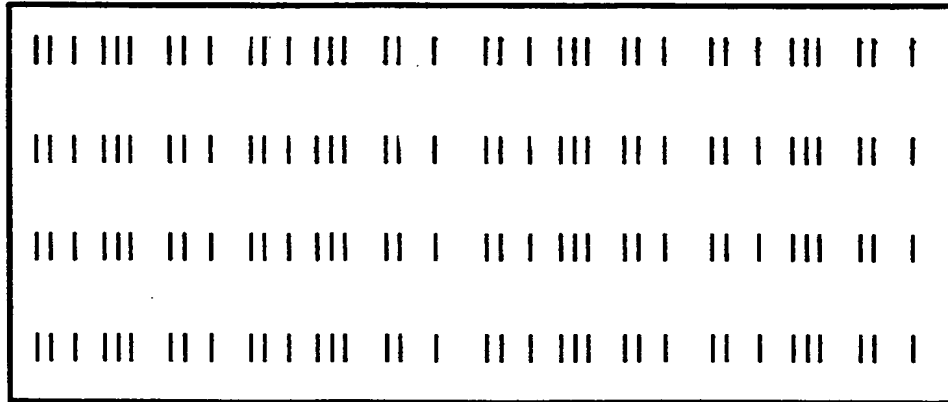
2/4



Flow diagram of embossing process

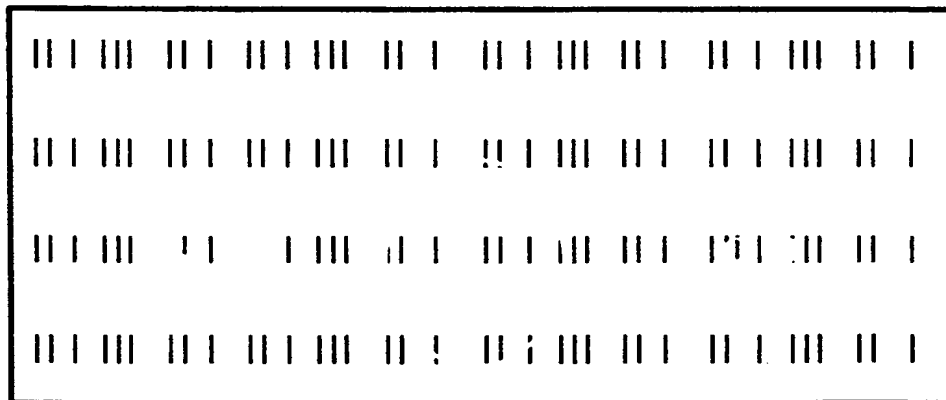
Fig.3

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Substrate imaged with barcode turned to black by transforming pixels

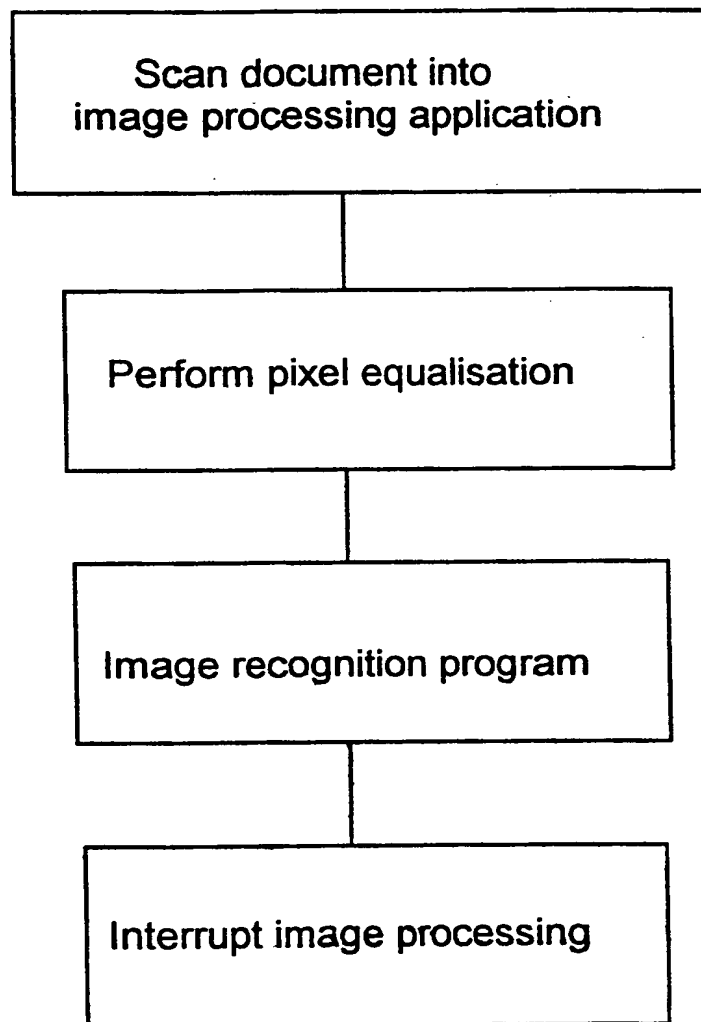
Fig. 4



Banknote image converted to 'white' to show code only

Fig. 5

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*Fig. 6*